

# MPA SERIES

## AXIAL GENERAL PURPOSE CAPACITOR

**METALLIZED POLYPROPYLENE CAPACITOR ▲** Axial flat type  
 Low dissipation factor at high frequency  
 Flame retardant plastic case, epoxy resin sealed, UL 94V-0  
 Self-healing property  
 High insulation resistance  
**High stability of capacitance and dissipation factor**







## SPECIFICATION

Item		Characteristics					
Related Documents		IEC 60384-16					
Rated Temperature Range		-40°C to +85°C					
Usable Temperature Range <sup>Note 1</sup>		-40°C to +110°C					
Capacitance Range	C <sub>R</sub>	0.047μF to 10μF					
Capacitance Tolerance	ΔC	±3% ▲ ±5% ▲ ±10%					
Rated DC Voltage	V <sub>R DC</sub>	250V <sub>DC</sub> ▲ 400V <sub>DC</sub> ▲ 630V <sub>DC</sub>					
Rated AC Voltage	V <sub>R AC</sub>	160V <sub>AC</sub> ▲ 200V <sub>AC</sub> ▲ 250V <sub>AC</sub>					
Dissipation Factor	tan δ	f (kHz)	C ≤ 0.1μF	0.1μF < C ≤ 1μF	1μF < C ≤ 3μF	3μF < C ≤ 5μF	5μF < C ≤ 10μF
		1	≤ 0.1%	≤ 0.1%	≤ 0.1%	≤ 0.1%	≤ 0.1%
		100	≤ 0.4%	≤ 0.7%	≤ 1.2%	≤ 1.8%	≤ 2.8%
Insulation Resistance <sup>Note 2</sup>	R <sub>INS</sub>	C <sub>R</sub> ≤ 0.33μF			C <sub>R</sub> > 0.33μF		
		≥ 30GΩ			≥ 10GΩ x μF		
Withstand Voltage <sup>Note 3</sup>	V <sub>W</sub>	1.6 x V <sub>R</sub> applied for 2 sec. (cut off current 10mA)					
Maximum Pulse Rise Slope dV/dt	Length (mm)	250V <sub>DC</sub>	400V <sub>DC</sub>	630V <sub>DC</sub>			
	19	8V/μs	12V/μs	16V/μs			
	27	5V/μs	7.5V/μs	12V/μs			
	33	3V/μs	5V/μs	7V/μs			
	38	2V/μs	4V/μs	5V/μs			
	44	2V/μs	3V/μs	4V/μs			

### Notes:

- Derating ratio of rated voltage +85°C to +110° 1.5% per °C for rated DC voltage
- Terminal to terminal at 20°C ± 5°C Voltage charge time: 1minute; Voltage charge: 100V<sub>DC</sub>
- Terminal to terminal at 20°C ± 5°C Slow-up voltage speed: C ≤ 10μF: 5sec / C > 10μF: 10sec

## APPLICATIONS

Date Processing	Industrial Instruments	Timing & Oscillation	Temperature Compensation	Testing Equipment
				

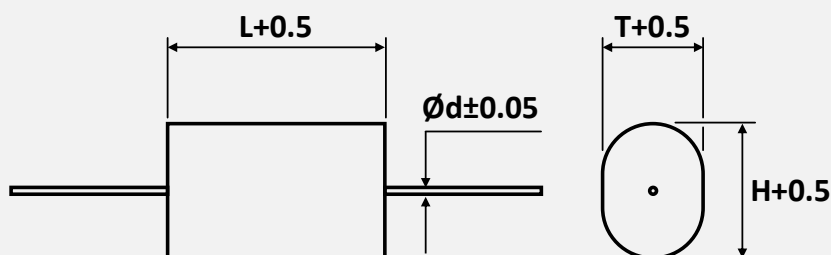
## ELECTRICAL CHARACTERISTICS

$V_R$	$C_R$ ( $\mu F$ )	Dimensions (mm)			$\phi d \pm 0.05$ (mm)	Part Number <sup>Note</sup>
		L + 0.5	H + 0.5	T + 0.5		
250V <sub>DC</sub> ▲ 160V <sub>AC</sub>	0.33	19	12.5	8	0.6	MPA-334□0250DB0000
	0.47	27	15	8.5	0.8	MPA-474□0250DB0000
	0.68	27	16	10	0.8	MPA-684□0250DB0000
	1	33	17.5	10	0.8	MPA-105□0250DB0000
	1.5	33	19.5	13	0.8	MPA-155□0250DB0000
	2.2	33	20	13.5	0.8	MPA-225□0250DB0000
	3.3	33	24	16	0.8	MPA-335□0250DB0000
	4.7	38	25	16	0.8	MPA-475□0250DB0000
	6.8	44	32	16	0.8	MPA-685□0250DB0000
	10	44	38	18	0.8	MPA-106□0250DB0000
400V <sub>DC</sub> ▲ 200V <sub>AC</sub>	0.1	19	12	7.5	0.6	MPA-104□0400DB0000
	0.15	19	14.5	8.5	0.8	MPA-154□0400DB0000
	0.22	27	14.5	8	0.6	MPA-224□0400DB0000
	0.33	27	16	9.5	0.8	MPA-334□0400DB0000
	0.47	33	16	10	0.8	MPA-474□0400DB0000
	0.68	33	18	11	0.8	MPA-684□0400DB0000
	1	33	21	14	0.8	MPA-105□0400DB0000
	1.5	33	24	16	0.8	MPA-155□0400DB0000
	2.2	38	30	14.5	0.8	MPA-225□0400DB0000
	3.3	44	37	18	0.8	MPA-335□0400DB0000
630V <sub>DC</sub> ▲ 250V <sub>AC</sub>	0.047	19	13	7.5	0.6	MPA-473□0630DB0000
	0.068	19	13.5	8.5	0.8	MPA-683□0630DB0000
	0.1	27	13	8	0.6	MPA-104□0630DB0000
	0.15	27	16	9	0.8	MPA-154□0630DB0000
	0.22	33	17	10.5	0.8	MPA-224□0630DB0000
	0.33	33	20	12.5	0.8	MPA-334□0630DB0000
	0.47	33	22	14.5	0.8	MPA-474□0630DB0000
	0.68	33	23	16	0.8	MPA-684□0630DB0000
	1	38	25	17	0.8	MPA-105□0630DB0000
	1.5	44	32	21	0.8	MPA-155□0630DB0000
	2.2	44	37	23	0.8	MPA-225□0630DB0000

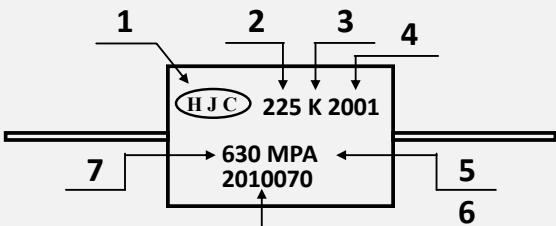
Note: Enter the appropriate tolerance code □ from the product code table

## PACKAGE OUTLINE ▲ All dimensions in mm

### Axial Flat Package



## PRODUCT MARKING

Marking						Details	
						No.	Description
						1	Manufacturer Logo *
						2	Nominal capacitance in $\mu\text{F}$
						3	Capacitance tolerance
						4	Date code
						5	Series name
						6	Production no.
$L \leq 10.5\text{mm}$ <b>H</b> $L 13 \text{ to } 33\text{mm}$ <b>H</b> $L > 33\text{mm}$ <b>HJC</b>						7	DC rated voltage

## DATE CODE & APPLICATION CATEGORY

Example:

### Date code

2001: 2001 = 1<sup>st</sup> week of 2020

### Lot number

2010070: 20 = Year, here 2020  
1 = Month, here January  
0001 to XXXX = Serial number

20		01	
Year		Week	
19	2019	01	1 <sup>st</sup>
20	2020	02	2 <sup>nd</sup>
21	2021	03	3 <sup>rd</sup>
22	2022	04	4 <sup>th</sup>
23	2023	05	5 <sup>th</sup>
...	...	...	...
30	2030	53	53 <sup>rd</sup>

## PRODUCT CODE

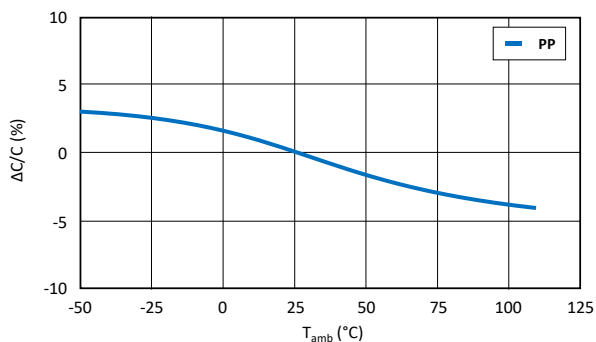
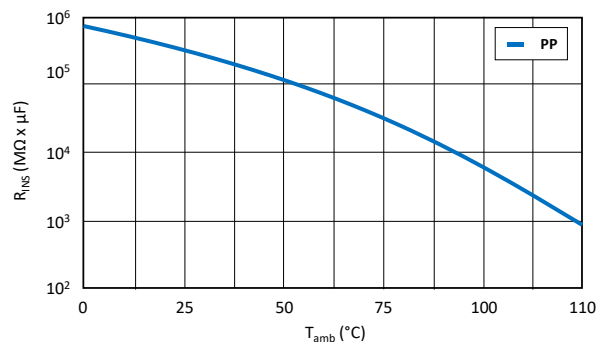
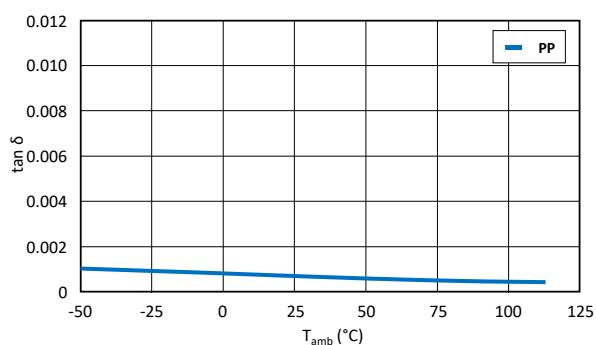
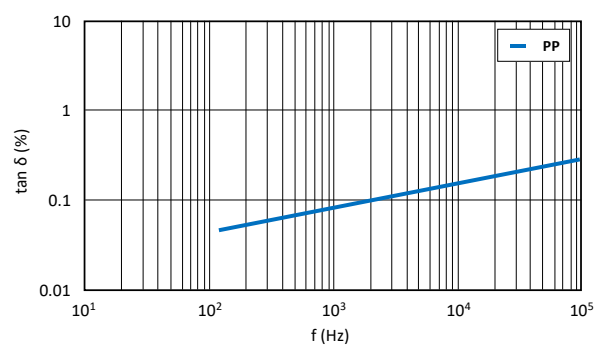
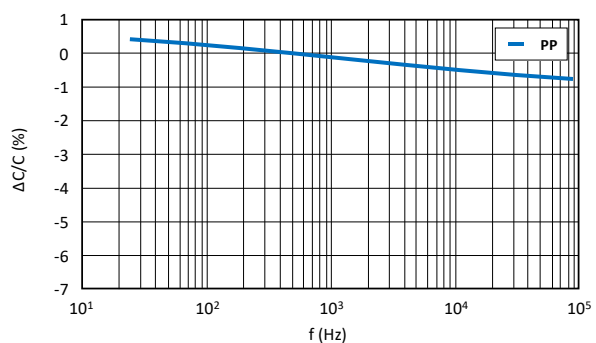
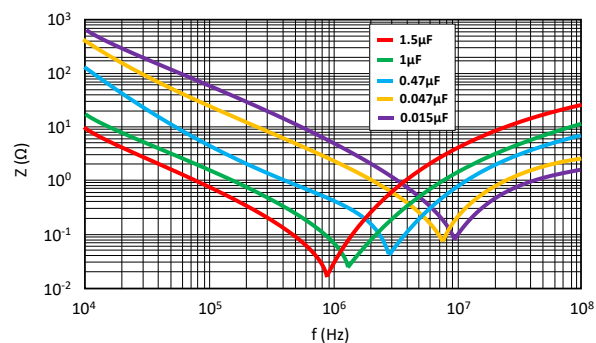
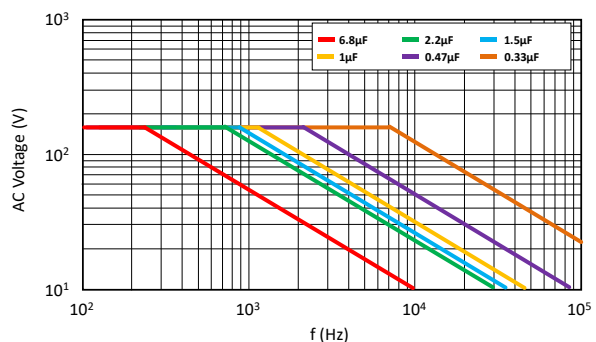
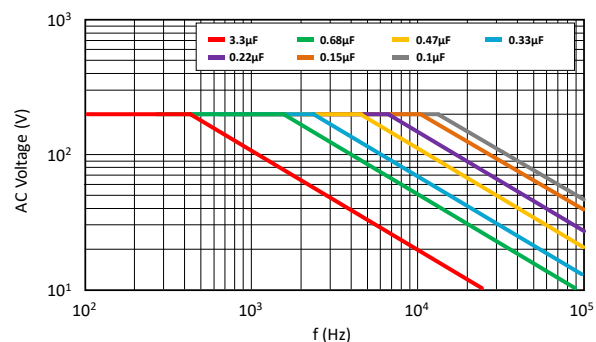
Example: MPA series ▲ 2.2 $\mu\text{F}$  ▲ 630V<sub>DC</sub> ▲  $\pm 10\%$  ▲ Axial ▲ W x H x T = 44 x 37 x 23mm ▲ Bulk

MPA-		225		K		0630		D		B		0		00		0	
Series		Capacitance Code <sup>Note1</sup> (pF)		Capacitance Tolerance (%)		Rated Voltage (V <sub>DC</sub> )		Voltage Type		Packaging Type		Lead Configuration		Pitch (mm)		Lead Length (mm)	
Code	Series	Code	$\mu\text{F}$	Code	Tol.	Code	VDC	Code	Type	Code	Type	Code	Style	Code	mm	Code	mm
MPA-	MPA-	473	0.047	H	$\pm 3$	0250	250	D	DC	B	Bulk	0	Axial	00	Axial	0	Axial
		224	0.22	J	$\pm 5$	0400	400										
		105	1	K	$\pm 10$	0630	630										
		335	3.3														
		106	10														

Note:

- Capacitance code expressed in pF. The first two digits represent significant figures. The last digit specifies the total number of zeros to be added.

## REFERENCE DATA

**Fig. 1 • Capacitance Drift vs. Ambient Temperature**

**Fig. 2 • Insulation Resistance vs. Ambient Temperature**

**Fig. 3 • Dissipation Factor vs. Ambient Temperature**

**Fig. 4 • Dissipation Factor vs. Frequency**

**Fig. 5 • Capacitance Drift vs. Frequency**

**Fig. 6 • Impedance vs. Frequency • Typical Curve**

**Fig. 7 • Max. RMS Voltage vs. Frequency • 250V<sub>DC</sub>/160V<sub>AC</sub>**

**Fig. 8 • Max. RMS Voltage vs. Frequency • 400V<sub>DC</sub>/200V<sub>AC</sub>**


## REFERENCE DATA

Fig. 9 • Max. RMS Voltage vs. Frequency - 630V<sub>DC</sub>/250V<sub>AC</sub>

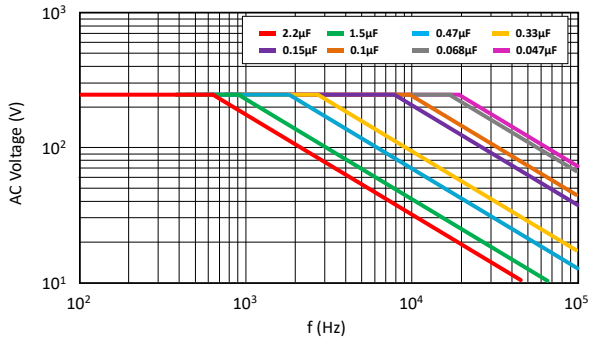


Fig. 10 • Max. DC and AC Voltage vs. Temperature

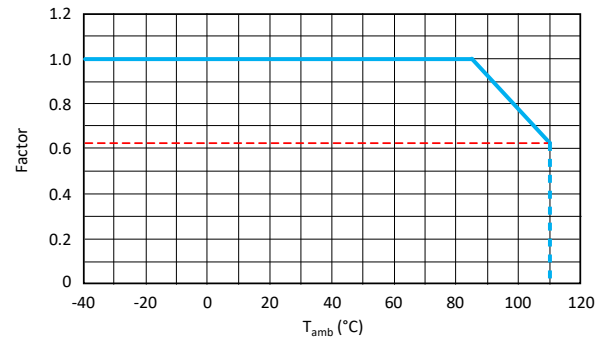


Fig. 11 • Permissible Current Derating by Temperature

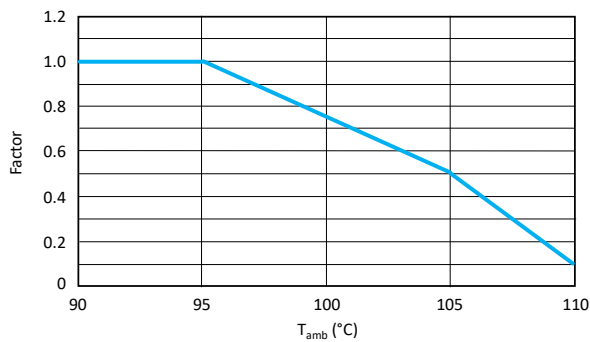
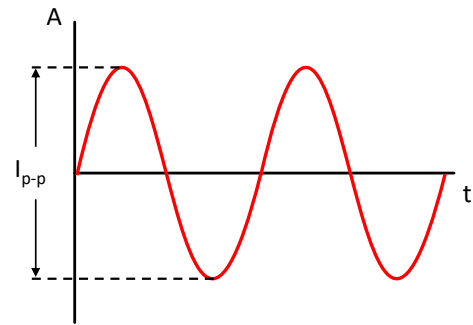


Fig. 12 • Max. RMS Current - Wave Form



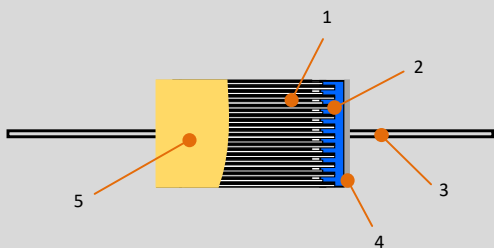
## MAXIMUM RMS CURRENT

V <sub>R</sub>	C <sub>R</sub> (μF)	L x H x T (mm)	I <sub>RMS</sub> (A <sub>RMS</sub> ) at f							
			15.75kHz	35kHz	45kHz	65kHz	80kHz	100kHz	130kHz	200kHz
250V <sub>DC</sub> ▲ 160V <sub>AC</sub>	0.33	19 x 12.5 x 8	2.90	3.50	3.80	4.15	4.40	5.00	5.06	5.57
	0.47	27 x 15 x 8.5	1.65	2.00	2.15	2.40	2.50	2.70	2.90	3.20
	0.68	27 x 16 x 10	2.50	3.10	3.30	3.00	3.90	4.10	4.40	4.89
	1	33 x 17.5 x 10	2.30	2.80	3.00	3.20	3.50	3.70	4.00	4.32
	1.5	33 x 19.5 x 13	2.80	3.40	3.70	4.10	4.30	4.50	4.90	5.31
	2.2	33 x 20 x 13.5	3.60	4.40	4.80	5.30	5.50	5.84	5.84	5.84
	3.3	33 x 24 x 16	3.80	4.80	5.10	5.50	5.86	5.86	5.86	5.86
	4.7	38 x 25 x 16	4.30	5.40	5.80	6.08	6.08	6.08	6.00	5.84
	6.8	44 x 32 x 16	4.80	5.80	6.30	6.59	6.66	6.59	6.53	6.34
	10	44 x 38 x 18	5.30	6.60	7.00	7.80	8.16	8.09	8.03	7.84
400V <sub>DC</sub> ▲ 200V <sub>AC</sub>	0.1	19 x 12 x 7.5	1.80	2.20	2.40	2.65	2.75	2.90	3.05	3.45
	0.15	19 x 14.5 x 8.5	2.20	2.70	3.00	3.30	3.50	3.70	3.90	4.40
	0.22	27 x 14.5 x 8	2.30	2.80	3.10	3.45	3.62	3.91	4.17	4.51
	0.33	27 x 16 x 9.5	2.70	3.20	3.50	3.90	4.15	4.40	4.71	5.13
	0.47	33 x 16 x 10	2.30	2.90	3.10	3.40	3.60	3.80	4.10	4.49
	0.68	33 x 18 x 11	2.50	3.10	3.30	3.60	3.85	4.10	4.40	4.79
	1	33 x 21 x 14	2.70	3.30	3.60	3.80	4.10	4.40	4.70	5.19
	1.5	33 x 24 x 16	3.40	4.10	4.50	4.90	5.20	5.50	5.90	6.41
	2.2	38 x 30 x 14.5	3.90	4.70	5.00	5.50	5.80	6.30	6.80	7.00
	3.3	44 x 37 x 18	4.85	5.60	6.00	6.60	7.00	7.54	7.54	7.54
630V <sub>DC</sub> ▲ 250V <sub>AC</sub>	0.047	19 x 13 x 7.5	1.30	1.65	1.76	1.92	2.07	2.15	2.37	2.60
	0.068	19 x 13.5 x 8.5	1.70	2.15	2.31	2.55	2.70	2.80	3.00	3.30
	0.1	27 x 13 x 8	1.65	2.07	2.19	2.40	2.55	2.71	2.98	3.27
	0.15	27 x 16 x 9	2.20	2.65	2.85	3.15	3.35	3.50	3.80	4.15
	0.22	33 x 17 x 10.5	1.60	2.00	2.20	2.40	2.55	2.70	2.95	3.15
	0.33	33 x 20 x 12.5	2.20	2.60	2.90	3.20	3.40	3.60	3.80	4.20
	0.47	33 x 22 x 14.5	2.40	2.85	3.10	3.50	3.70	3.90	4.20	4.50
	0.68	33 x 23 x 16	2.70	3.30	3.60	3.90	4.10	4.40	4.60	5.10
	1	38 x 25 x 17	3.70	4.50	5.00	5.50	5.85	6.20	6.60	6.94
	1.5	44 x 32 x 21	4.30	5.30	5.80	6.30	6.80	7.22	7.12	6.91
	2.2	44 x 37 x 23	5.00	6.00	6.50	7.00	7.30	7.90	7.80	7.60

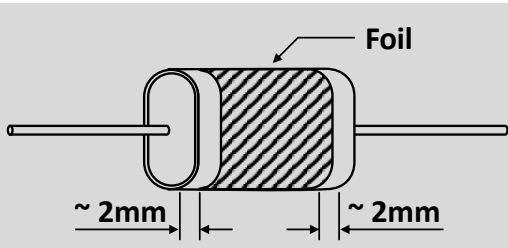
Note: Maximum capacitor surface temperature T<sub>s</sub> ≤ 110°C; Maximum body temperature rise ΔT ≤ 10°C

$$I_{RMS} = \frac{I_{p-p}}{2 \cdot \sqrt{2}}$$

## TECHNICAL SPECIFICATION

No.	Category	Specification						
1	Scope	This specification applies to capacitors for general electronics applications. Reference standards: IEC 60384-16						
2	Product Name	Metallized polypropylene film capacitor, Type MPA						
3	Construction	Dimensions:		Refer to dimensions drawing				
								
		1 = Element		Metallized Polypropylene film				
		2 = Metal spray		Special solder. (Lead Free) compliant to RoHS directive				
		3 = Lead wire		Tinned wire (Cu wire) or tinned copper clad-steel wire (CP wire). (Lead Free) compliant to RoHS directive				
		4 = Inner coating		Epoxy resin filled. (UL-94V-0 Standard)				
		5 = Outer coating		Polyester tape wrapping. (UL-510)				
4	Atmospheric and Temperature Characteristics	<b>Standard atmospheric conditions.</b> Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests is as follows:						
		Ambient temperature:		15 to 35°C				
		Relative humidity		45% to 85%				
		Air pressure		86 to 106 kPa				
		<b>If there may be any doubt on the results, measurements shall be made within the following limits.</b>						
		Ambient temperature:		20°C ± 5°C				
		Relative humidity:		60 to 70%				
		<b>Operating temperature range</b>						
		Lowest operating temperature:		-40°C				
		Maximum operating temperature:		+110°C (case-temperature) with specified voltage-derating				
		The capacitor can be operated up to 110°C case-temperature (according to the power to be dissipated). Derating ratio of rated voltage +85°C to +110°C: 1.5% per °C for V <sub>RDC</sub> The temperature is measured at the hottest point of the case when the capacitor has reached its thermal equilibrium.						
Rated temperature range		-40°C to +85°C						
Rated temperature range is the range of ambient temperature for which the capacitor can be operated continuously at rated voltage.								
5	Electrical Characteristics	Rated voltage:		V <sub>R</sub> at 85°C	250V <sub>DC</sub>	400V <sub>DC</sub>	630V <sub>DC</sub>	
		Category voltage:		Up to 85°C	V <sub>C</sub> = V <sub>R</sub>			
		Rated upper limit temperature:		+85°C				
		Usable upper limit temperature:		+110°C				
		Capacitance range:		0.047μF to 10μF				
		Capacitance tolerance:		±3% (H), ±5% (J), ±10% (K)			Measured at 1kHz, 1V	

## TECHNICAL SPECIFICATION

No.	Category	Specification																	
5	Electrical Characteristics	<b>Dissipation factor tanδ (%): LCR meter: HP-4284A, at 20°C ± 5°C</b>																	
		f (kHz)	C ≤ 0.1μF	0.1μF < C ≤ 1μF	1μF < C ≤ 3μF	3μF < C ≤ 5μF	5μF < C ≤ 10μF	1	≤ 0.10%	≤ 0.10%	≤ 0.10%	≤ 0.10%	≤ 0.10%	100	≤ 0.40%	≤ 0.70%	≤ 1.02%	≤ 1.80%	≤ 2.80%
		f (kHz)	C ≤ 0.1μF	0.1μF < C ≤ 1μF	1μF < C ≤ 3μF	3μF < C ≤ 5μF	5μF < C ≤ 10μF												
		1	≤ 0.10%	≤ 0.10%	≤ 0.10%	≤ 0.10%	≤ 0.10%												
		100	≤ 0.40%	≤ 0.70%	≤ 1.02%	≤ 1.80%	≤ 2.80%												
		<b>Insulation resistance between terminals</b>																	
		Test conditions:																	
		Temperature:	20°C ± 5°C																
		Voltage charge:	100V <sub>DC</sub>																
		Performance:		C ≤ 0.33μF		C > 0.33μF													
			V <sub>R</sub> ≤ 100V <sub>DC</sub>	After voltage charge 1 minute ≥ 10GΩ		After voltage charge 1 minute ≥ 1GΩ x μF													
			V <sub>R</sub> > 100V <sub>DC</sub>	After voltage charge 1 minute ≥ 30GΩ		After voltage charge 1 minute ≥ 10GΩ x μF													
		<b>Test voltage between terminals</b>																	
		1.6 × V <sub>RDC</sub> applied for 2 sec, at 20°C ±5°C																	
		Cut off current:	10mA																
		Ramp/rise time:	C ≤ 10μF: 5 sec			C > 10μF: 10 sec													
		Performance:	There shall be no dielectric breakdown or other damage																
		<b>Dielectric strength between terminal and enclosure</b>																	
		Apply 200% of rated voltage between terminals and enclosure for 2 to 5 sec. Foil method																	
		Method of the test described as below																	
		<p>A metal foil shall be closely wrapped around the body of the capacitor to a distance of 2mm from the terminations as shown in fig 1.</p>																	
					Fig. 1														
		Performance:	There shall be no dielectric breakdown or other damage																
		Test Item	The test capacitor shall be kept in the testing oven and kept at condition of following table, and it shall be repeated for 5 cycles successively. After the test, the capacitor shall be let alone at the ordinary condition for 2 hours																
			Conditions			Performance													
Rapid change of temperature (IEC68-2-14 Na)	Step	Temperature	Time	Capacitance change  ΔC/C  ≤ ± 10% tan δ change ≤ 0.1% at 1kHz R insulation ≥ 50 % of limit value															
	1	-40 ± 3°C	30 ± 3 min																
	2	Ordinary	3 min or less																
	3	+110 ± 2°C	30 ± 3 min																
	4	Ordinary	3 min or less																



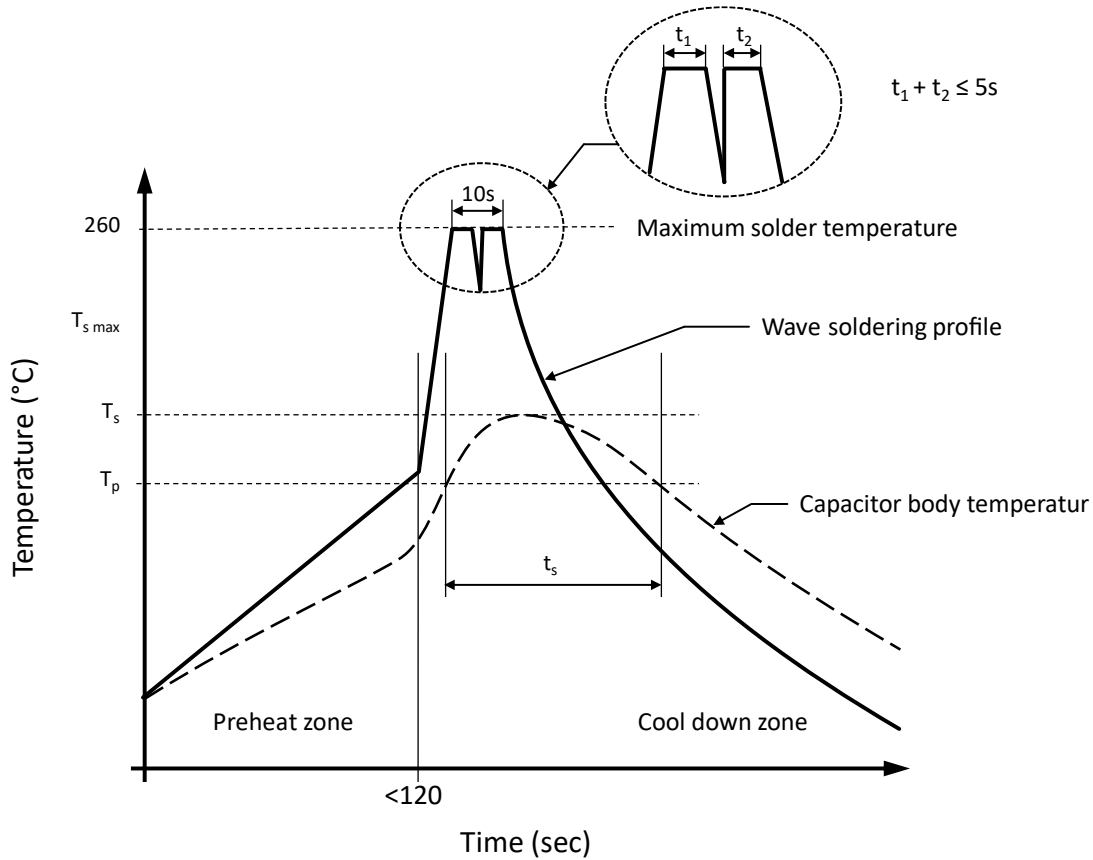
## TECHNICAL SPECIFICATION

No.	Category	Specification		
		Test Item	Conditions	Performance
6	Mechanical Characteristics	Robustness of terminations (IEC68-2-21)	Tensile Ua1	There shall be no such mechanical damage as terminal damage etc.
			A load of 10 N (1.0kg) shall be gradually applied to the terminal in the axial direction and held thus for 10 sec	
			Bending Ub methode 1	
			While a load of 500g applied to the lead wire, the body of the capacitor shall be bent 90° and returned to the original position. This operation shall be conducted in a few seconds. Then the body shall be bent 90° at the same speed in the opposite direction and returned to the original position	
7	Endurance Characteristics	Solderability (IEC68-2-20 Ta)	Solder bath: 245°C ± 5°C Immersion time: 2.5±0.5sec Visual examination	At least 95% of the circumferential face of lead wire up to immersed level shall be covered with new solder
		Resistance to soldering heat (IEC 68-2-20 Tb)	Solder bath: 260 °C ± 5 °C Immersion time: 10±1sec Thickness of heat shunt (Printed wiring board): 1.6mm Capacitance at 1kHz tan δ at 1kHz	Capacitance change  ΔC/C  ≤ ± 1% tan δ change ≤ 0.1% at 1kHz
		Vibration proof (IEC68-2-6 Fc)	The frequency shall be varied form from 10Hz to 55Hz at 1.5mm amplitude and back to 10Hz in approximately 1-minute intervals. This motion shall be applied for a period of 2 hours in each of 3 mutually perpendicular directions. During the last 30 min of vibration in each direction, checks shall be made for open or short-circuit and interruption	Bending strength: There shall be no open or short-circuiting and the connections must be stabilized.
				Appearance: There shall be no such mechanical damage as terminal damage etc.
		Damp heat steady state (IEC68-2-3 Ca)	The capacitor shall be stored at a temperature of 40 ± 2°C and relative humidity of 90% to 95% for 1000 hours. And then the capacitor shall be subjected to standard atmospheric conditions for 1 to 2 hours, after which measurement shall be made	Capacitance change  ΔC/C  ≤ ± 3% tan δ change ≤ 0.1% at 1kHz R insulation ≥ 50 % of limit value
		Electrical endurance (IEC 60384-2)	125% of category voltage shall be applied to the capacitor at a temperature of 110 ± 2°C for 1000 hours. Then the capacitor shall be subjected to standard atmospheric conditions for 1 to 2 hours, after which measurement shall be made. The load resistor in series with the capacitor shall be 20Ω to 1kΩ.	Capacitance change  ΔC/C  ≤ ± 10% tan δ change ≤ 0.4% at 1kHz R insulation ≥ 50 % of limit value

## TECHNICAL SPECIFICATION

No.	Category	Specification
8	Storage conditions	It should be noted that the solderability of the terminals may be deteriorated when stored barely in an atmosphere for a long period.
		It should not be located in particularly high temperature and high humidity, it must submit to the following conditions (Keeping in the original package) Temperature: 5°C to 35°C Relative humidity: ≤ 70% Storage period: ≤ 12 months (Following the manufacturing date marked on the label in package bag)
		Avoid wetting the capacitor by water, oil, salt and/or poisonous gas.
		If used the capacitor that overdue the storage time, it should be test, the characteristics of the capacitor or contact with our technical engineer.

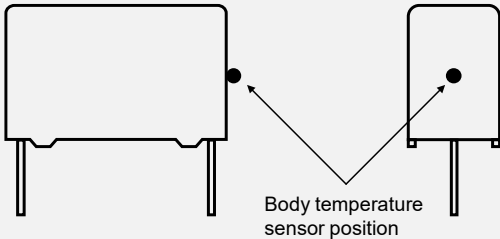
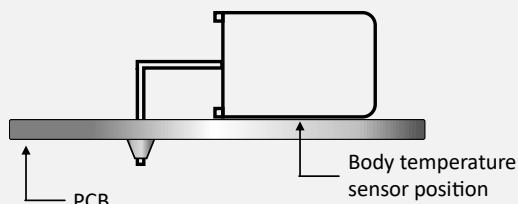
## RECOMMENDED WAVE SOLDERING PROFILE ▲ THT PACKAGE



Capacitor body temperature should follow the description below:

Profile Features		Polypropylene Film Capacitor	Polyester Film Capacitor
Capacitor body maximum temperature at preheating	$T_p$	$\leq 110^\circ\text{C} / 120 \text{ seconds}$	$\leq 125^\circ\text{C} / 120 \text{ seconds}$
Capacitor body maximum temperature at wave soldering	$T_s$	$\leq 120^\circ\text{C} / t_s \leq 45 \text{ seconds}$	$\leq 150^\circ\text{C} / t_s \leq 45 \text{ seconds}$

## DETERMINING THE CAPACITOR BODY TEMPERATURE

Vertical Mounting	Horizontal Mounting
 <p>Body temperature sensor position</p>	 <p>PCB</p> <p>Body temperature sensor position</p>
<p>The body temperature sensor position is defined as the highest temperature point around the capacitor body.</p>	<p>If there is 90 degree bending product, the sensor position shall be between product and PCB</p>

## SOLDERING SUGGESTIONS

When solder a capacitor, heat in soldering is conducted to the element of the capacitor from wire lead and an enclosure, and hence it should be noted that soldering under high temperature and a long period may cause deterioration of breakdown of capacitors. Be sure to solder within the recommended temperature condition range.

### HAND SOLDERING

- a.) Soldering iron top temperature:  $\leq 350^{\circ}\text{C}$
- b.) Soldering time:  $\leq 3\text{sec}$

If re-work or dipping twice is necessary, it should be done after the capacitor returned to the normal temperature. Suggestion time is 24 hours.

THT film capacitors are not suitable for reflow soldering.

When SMD components are used together with film capacitor, the film capacitor should not pass into the SMD adhesive curing oven. The film capacitor should be assembled after the SMD process.

In order to ensure proper conditions for manual or selective soldering, the body (surface) temperature of the film capacitor ( $T_s$ ) must be  $\leq 120^{\circ}\text{C}$ .

## REVISION TABLE

Revision	Date	Status	Notes
001	01/10/2021	Initial release	Initial publication

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