



# MPIS SERIES

## MKP SNUBBER CAPACITOR

**DOUBLE METALLIZED POLYPROPYLENE CAPACITOR ▲ THT type**

Low inductive winding

AEC-Q200 on request, contact MGT for more details

Tinned copper lugs for screw fixing

High voltage and high ripple current

**Double side metallized film with internal series connection**


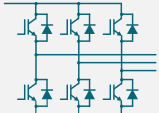

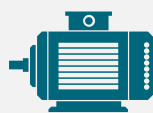


## SPECIFICATION

| Item   |                   | Characteristics  |                     |                                  |                     |                     |
|--|-------------------|--|---------------------|----------------------------------|---------------------|---------------------|
| Related Documents                              |                   | IEC 61071 / 60068  |                     |                                  |                     |                     |
| Rated Temperature Range                        |                   | -40°C to +85°C   |                     |                                  |                     |                     |
| Usable Temperature Range <sup>Note 1</sup>     |                   | -40°C to +105°C  |                     |                                  |                     |                     |
| Capacitance Range                              | C <sub>R</sub>    | 0.1μF to 2.5μF   |                     |                                  |                     |                     |
| Capacitance Tolerance                          | ΔC                | ±5% ▲ ±10%   |                     |                                  |                     |                     |
| Nominal (Rated) DC Voltage at 85°C             | V <sub>N DC</sub> | 850V <sub>DC</sub>   | 1000V <sub>DC</sub> | 1200V <sub>DC</sub>              | 1600V <sub>DC</sub> | 2000V <sub>DC</sub> |
| Rated AC Voltage at 85°C                       | V <sub>R AC</sub> | 500V <sub>AC</sub>   | 550V <sub>AC</sub>  | 630V <sub>AC</sub>               | 650V <sub>AC</sub>  | 700V <sub>AC</sub>  |
| Dissipation Factor <sup>Note 2</sup>           | tan δ             | ≤ 0.005%   |                     |                                  |                     |                     |
| Peak Current                                   | I <sub>PEAK</sub> | 160A to 2125A  |                     |                                  |                     |                     |
| RMS Current <sup>Note 3</sup>                  | I <sub>RMS</sub>  | 8A to 27A  |                     |                                  |                     |                     |
| Equivalent Series Resistance <sup>Note 4</sup> | ESR               | 4.5mΩ to 20mΩ  |                     |                                  |                     |                     |
| Insulation Resistance                          | R <sub>INS</sub>  | Terminal to Terminal: (at 20°C ± 5°C)                      |                     |                                  |                     |                     |
|  |                   | Voltage charge time: 1 minute. Voltage: 100V <sub>DC</sub> |                     |                                  |                     |                     |
|  |                   | ≥ 100GΩ (C <sub>R</sub> ≤ 0.33μF)                          |                     | ≥ 30GΩ (C <sub>R</sub> > 0.33μF) |                     |                     |
| Withstand Voltage                              | V <sub>W</sub>    | Terminal to Terminal: (at 20°C ± 5°C)                      |                     |                                  |                     |                     |
|  |                   | 1.6 × V <sub>NDC</sub> applied for 10sec                   |                     |                                  |                     |                     |
|  |                   | 2 × V <sub>NDC</sub> applied for 2sec                      |                     |                                  |                     |                     |
| Maximum Pulse Rise Slope<br>dV/dt              |                   | 850V <sub>DC</sub>   | 1000V <sub>DC</sub> | 1200V <sub>DC</sub>              | 1600V <sub>DC</sub> | 2000V <sub>DC</sub> |
|  |                   | 750V/μs  | 850V/μs             | 1000V/μs                         | 1200V/μs            | 1600V/μs            |

Note:

- 1: With specified voltage derating
- 2: Measured at 1kHz
- 3: Measured at 100kHz
- 4: Measured at 100kHz

## APPLICATIONS

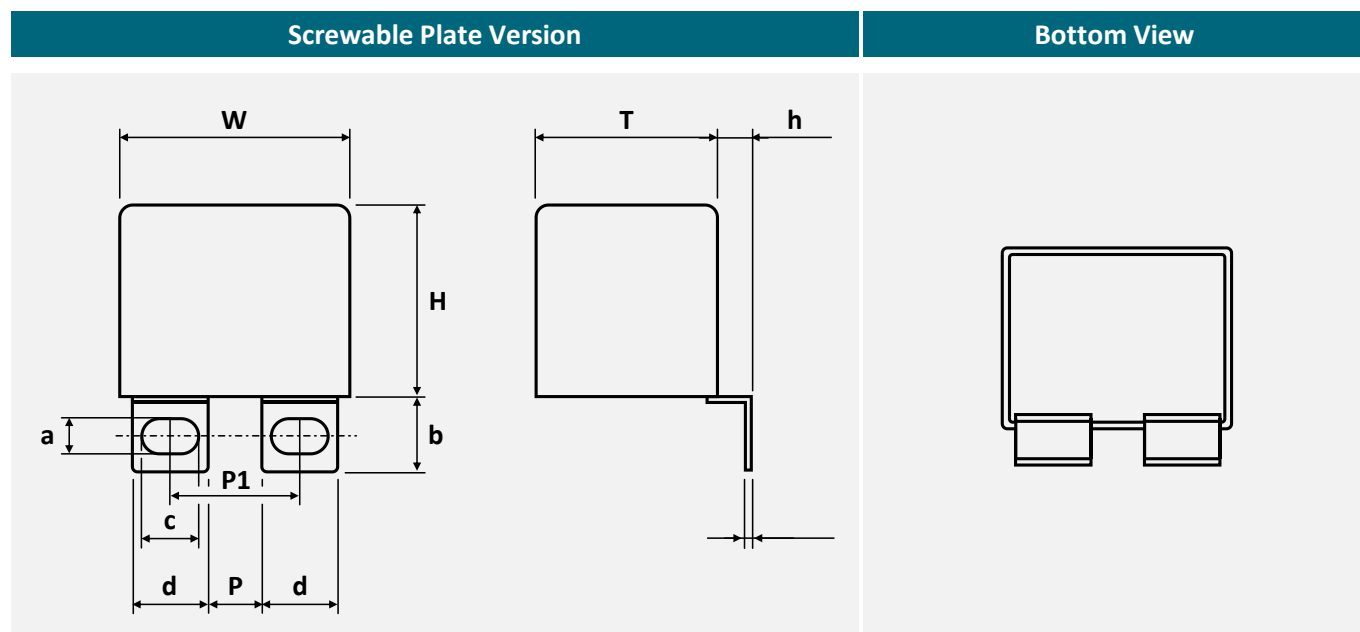
| Frequency Converter   | Direct mount on IGBT Modules  | Industrial  | Motors & Drives   | Photovoltaic Inverter   | Wind Inverter   |
|---|---|---|---|---|---|
|  |  |  |  |  |  |

## ELECTRICAL CHARACTERISTICS

| $V_{NDC}$<br>at 85°C | $C_R$<br>( $\mu F$ ) | Dimensions (mm) |      |      |    | $dV/dt$<br>(V/ $\mu s$ ) | $I_{PEAK}$<br>(A) | ESR<br>at<br>100kHz<br>(m $\Omega$ ) | $I_{RMS}$<br>at<br>100kHz<br>(A) | Part Number <sup>Note</sup> |
|----------------------|----------------------|-----------------|------|------|----|--------------------------|-------------------|--------------------------------------|----------------------------------|-----------------------------|
|                      |                      | W               | H    | T    | P1 |                          |                   |                                      |                                  |                             |
| 850V <sub>DC</sub>   | 0.82                 | 42.5            | 27.5 | 24.5 | 24 | 750                      | 615               | 7                                    | 15                               | MPIS824□0850DB20814-A       |
|                      | 1.0                  | 42.5            | 27.5 | 24.5 | 24 | 750                      | 750               | 6.5                                  | 17                               | MPIS105□0850DB20814-A       |
|                      | 1.5                  | 42.5            | 35.5 | 33.5 | 24 | 750                      | 1125              | 5.5                                  | 22                               | MPIS155□0850DB20814-A       |
|                      | 2.0                  | 42.5            | 45   | 33   | 24 | 750                      | 1500              | 5.5                                  | 26                               | MPIS205□0850DB20814-A       |
|                      | 2.5                  | 42.5            | 45   | 33   | 24 | 750                      | 1875              | 5                                    | 27                               | MPIS255□0850DB20814-A       |
| 1000V <sub>DC</sub>  | 0.47                 | 42.5            | 27.5 | 24.5 | 24 | 850                      | 400               | 7.5                                  | 14                               | MPIS474□1000DB20814-A       |
|                      | 0.68                 | 42.5            | 27.5 | 24.5 | 24 | 850                      | 578               | 6                                    | 16                               | MPIS684□1000DB20814-A       |
|                      | 0.82                 | 42.5            | 27.5 | 24.5 | 24 | 850                      | 697               | 6                                    | 18                               | MPIS824□1000DB20814-A       |
|                      | 1.0                  | 42.5            | 35.5 | 33.5 | 24 | 850                      | 850               | 5.5                                  | 19                               | MPIS105□1000DB20814-A       |
|                      | 1.2                  | 42.5            | 35.5 | 33.5 | 24 | 850                      | 1020              | 5                                    | 21                               | MPIS125□1000DB20814-A       |
|                      | 1.5                  | 42.5            | 35.5 | 33.5 | 24 | 850                      | 1275              | 5                                    | 22                               | MPIS155□1000DB20814-A       |
|                      | 2.0                  | 42.5            | 45   | 33   | 24 | 850                      | 1700              | 5                                    | 23                               | MPIS205□1000DB20814-A       |
|                      | 2.2                  | 42.5            | 45   | 33   | 24 | 850                      | 1870              | 5                                    | 23                               | MPIS225□1000DB20814-A       |
|                      | 2.5                  | 42.5            | 45   | 33   | 24 | 850                      | 2125              | 4.5                                  | 24                               | MPIS255□1000DB20814-A       |
| 1200V <sub>DC</sub>  | 0.33                 | 42.5            | 27.5 | 24.5 | 24 | 1000                     | 330               | 8                                    | 12                               | MPIS334□1200DB20814-A       |
|                      | 0.47                 | 42.5            | 27.5 | 24.5 | 24 | 1000                     | 470               | 7                                    | 14                               | MPIS474□1200DB20814-A       |
|                      | 0.68                 | 42.5            | 35.5 | 33.5 | 24 | 1000                     | 680               | 6                                    | 18                               | MPIS684□1200DB20814-A       |
|                      | 0.82                 | 42.5            | 35.5 | 33.5 | 24 | 1000                     | 820               | 5.5                                  | 20                               | MPIS824□1200DB20814-A       |
|                      | 1.0                  | 42.5            | 35.5 | 33.5 | 24 | 1000                     | 1000              | 5                                    | 21                               | MPIS105□1200DB20814-A       |
|                      | 1.2                  | 42.5            | 35.5 | 33.5 | 24 | 1000                     | 1200              | 5                                    | 22                               | MPIS125□1200DB20814-A       |
|                      | 1.5                  | 42.5            | 45   | 33   | 24 | 1000                     | 1500              | 4.5                                  | 26                               | MPIS155□1200DB20814-A       |
| 1600V <sub>DC</sub>  | 0.33                 | 42.5            | 27.5 | 24.5 | 24 | 1200                     | 396               | 8                                    | 13                               | MPIS334□1600DB20814-A       |
|                      | 0.47                 | 42.5            | 27.5 | 24.5 | 24 | 1200                     | 564               | 7                                    | 15                               | MPIS474□1600DB20814-A       |
|                      | 0.68                 | 42.5            | 35.5 | 33.5 | 24 | 1200                     | 816               | 6                                    | 18                               | MPIS684□1600DB20814-A       |
|                      | 0.82                 | 42.5            | 35.5 | 33.5 | 24 | 1200                     | 984               | 5.5                                  | 20                               | MPIS824□1600DB20814-A       |
|                      | 1.0                  | 42.5            | 45   | 33   | 24 | 1200                     | 1200              | 5                                    | 22                               | MPIS105□1600DB20814-A       |
| 2000V <sub>DC</sub>  | 0.1                  | 42.5            | 27.5 | 24.5 | 24 | 1600                     | 160               | 20                                   | 8                                | MPIS104□2000DB20814-A       |
|                      | 0.15                 | 42.5            | 27.5 | 24.5 | 24 | 1600                     | 240               | 15                                   | 10                               | MPIS154□2000DB20814-A       |
|                      | 0.22                 | 42.5            | 27.5 | 24.5 | 24 | 1600                     | 352               | 10                                   | 12                               | MPIS224□2000DB20814-A       |
|                      | 0.33                 | 42.5            | 27.5 | 24.5 | 24 | 1600                     | 528               | 8                                    | 13                               | MPIS334□2000DB20814-A       |
|                      | 0.47                 | 42.5            | 35.5 | 33.5 | 24 | 1600                     | 752               | 7                                    | 16                               | MPIS474□2000DB20814-A       |
|                      | 0.68                 | 42.5            | 35.5 | 33.5 | 24 | 1600                     | 1088              | 6                                    | 18                               | MPIS684□2000DB20814-A       |
|                      | 0.82                 | 42.5            | 45   | 33   | 24 | 1600                     | 1312              | 5.5                                  | 21                               | MPIS824□2000DB20814-A       |
|                      | 1.0                  | 42.5            | 45   | 33   | 24 | 1600                     | 1600              | 5                                    | 22                               | MPIS105□2000DB20814-A       |

Note: Enter the appropriate tolerance code □ from the product code table

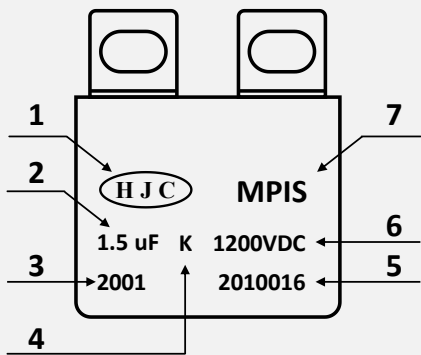
## PACKAGE OUTLINE ▲ All dimensions in mm



## ELECTRICAL CHARACTERISTICS

| Dimensions (mm) | W    | H    | T    | P1 | a    | b    | c    | d    | e    | h  | P  |
|-----------------|------|------|------|----|------|------|------|------|------|----|----|
| Tolerance (mm)  | ±1   | ±1   | ±1   | ±3 | ±0.5 | ±0.5 | ±0.5 | ±0.5 | ±0.1 | ±1 | ±1 |
| MPIS            | 42.5 | 27.5 | 24.5 | 24 | 6.5  | 14   | 10.5 | 14   | 0.8  | 6  | 9  |
|                 | 42.5 | 35.5 | 33.5 | 24 | 6.5  | 14   | 10.5 | 14   | 0.8  | 6  | 9  |
|                 | 42.5 | 45   | 33   | 24 | 6.5  | 14   | 10.5 | 14   | 0.8  | 6  | 9  |

## PRODUCT MARKING

| Marking   | Details     |
|---|-------------|
|  | No.         |
|   | Description |
|   | 1           |
|   | 2           |
|   | 3           |
|   | 4           |
|   | 5           |
|   | 6           |
|   | 7           |

## DATE CODE & APPLICATION CATEGORY

Example:

### Date code

2001: 2001 = 1<sup>st</sup> week of 2020

### Lot number

2010016: 20 = Year, here 2020  
1 = Month, here January  
0001 to XXXX = Serial number

| 20   |      | 01   |                  |
|------|------|------|------------------|
| Year |      | Week |                  |
| 19   | 2019 | 01   | 1 <sup>st</sup>  |
| 20   | 2020 | 02   | 2 <sup>nd</sup>  |
| 21   | 2021 | 03   | 3 <sup>rd</sup>  |
| 22   | 2022 | 04   | 4 <sup>th</sup>  |
| 23   | 2023 | 05   | 5 <sup>th</sup>  |
| ...  | ...  | ...  | ...              |
| 30   | 2030 | 53   | 53 <sup>rd</sup> |

## PRODUCT CODE

Example: MPIS series ▲ 1μF ▲ 1000V<sub>DC</sub> ▲ ±5% ▲ Dimension 42.5 x 35.5 x 33.5 mm

| MPIS   |        | 105                                    |      | J                         |      | 1000                             |      | D            |      | B              |      | 2                                   |       | 08                       |    | 14                      |    | -A               |            |
|--------|--------|--|------|---------------------------|------|----------------------------------|------|--------------|------|----------------|------|-------------------------------------|-------|--------------------------|----|-------------------------|----|------------------|------------|
| Series |        | Capacitance Code <sup>Note1</sup> (pF) |      | Capacitance Tolerance (%) |      | Rated Voltage (V <sub>DC</sub> ) |      | Voltage Type |      | Packaging Type |      | Lead Configuration <sup>Note2</sup> |       | Terminal distance P (mm) |    | Terminal Length L1 (mm) |    | Special Terminal |            |
| Code   | Series | Code                                   | μF   | Code                      | Tol. | Code                             | VDC  | Code         | Type | Code           | Type | Code                                | Style | Code                     | mm | Code                    | mm | Code             | Type       |
| MPIS   | MPIS   | 104                                    | 0.1  | J                         | ±5   | 0850                             | 850  | D            | DC   | B              | Bulk | 2                                   | TT    | 08                       | 8  | 14                      | 14 | -A               | See Note 3 |
|        |        | 334                                    | 0.33 | K                         | ±10  | 1000                             | 1000 |              |      |                |      |                                     |       |                          |    |                         |    |                  |            |
|        |        | 824                                    | 0.82 |                           |      | 1200                             | 1200 |              |      |                |      |                                     |       |                          |    |                         |    |                  |            |
|        |        | 105                                    | 1.0  |                           |      | 1600                             | 1600 |              |      |                |      |                                     |       |                          |    |                         |    |                  |            |
|        |        | 225                                    | 2.2  |                           |      | 2000                             | 2000 |              |      |                |      |                                     |       |                          |    |                         |    |                  |            |

Note:

- Capacitance code expressed in pF. The first two digits represent significant figures. The last digit specifies the total number of zeros to be added.
- TT = Tinned terminal
- A = Screwable plate connections

## HEAT CONDUCTIVITY

In order not to exceed the maximum allowed case temperature rise ( $\Delta T$ ), the formula used to calculate the maximum power that may be dissipated by the capacitor is:

Rise of the case temperature in °C:

$$\Delta T = T_{CASE} - T_{AMBIENT}$$

$$\Delta T = \frac{P}{G}$$

With G, the heat conductivity of the capacitor in mW/°C.

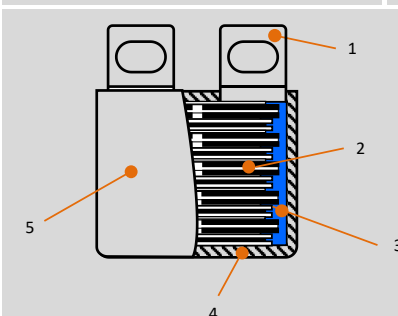
Maximum power that may be dissipated by the capacitor in mW:

$$P = I_{RMS}^2 \cdot ESR$$

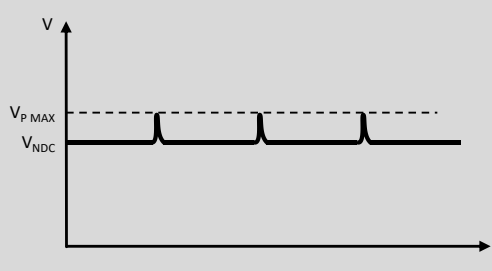
The power-dissipation must be limited so that the case-temperature in the application never exceeds 105°C (observing voltage-de-rating).

| Dimensions (mm) |      |      | G (mW/°C) |
|-----------------|------|------|-----------|
| W               | H    | T    |           |
| 31              | 18   | 9    | 31        |
| 31              | 20   | 9    | 36        |
| 31              | 22   | 11   | 41        |
| 31              | 24.5 | 15   | 46        |
| 31              | 28   | 18   | 54        |
| 31              | 33   | 18   | 58        |
| 31              | 30.5 | 20   | 59        |
| 31              | 31   | 22   | 62        |
| 31              | 37   | 22   | 68        |
| 41.5            | 35   | 20   | 63        |
| 41.5            | 35.5 | 20.5 | 68        |
| 41.5            | 39   | 24   | 73        |
| 41.5            | 41   | 27.5 | 85        |
| 41.5            | 38   | 28   | 83        |
| 41.5            | 45   | 30   | 93        |
| 41.5            | 45   | 32   | 95        |
| 58              | 45   | 30   | 95        |
| 58              | 50   | 35   | 108       |
| 58              | 53   | 38   | 115       |

## TECHNICAL SPECIFICATION

| No.   | Category                                    | Specification  |   |       |       |                      |       |
|---|---|--|---|-------|-------|----------------------|-------|
| 1   | Scope                                       | This specification applies to capacitors for power electronics applications.<br>Reference standards: IEC 61071 / IEC 60068   |   |       |       |                      |       |
| 2   | Product Name                                | Metallized polypropylene film capacitor, Type MPIS   |   |       |       |                      |       |
| 3   | Construction                                | Dimensions:  | Refer to dimensions drawing                                 |       |       |                      |       |
|   |   |   |   |       |       |                      |       |
|   |   | 1 = Lugs for screw mounting  | Tinned copper lugs. (Lead Free) compliant to RoHS directive |       |       |                      |       |
|   |   | 2 = Element  | Double side Metallized Polypropylene Film                   |       |       |                      |       |
|   |   | 3 = Metal spray  | Special solder. (Lead Free) compliant to RoHS directive     |       |       |                      |       |
|   |   | 4 = Inner coating  | Epoxy resin filled. (UL-94V-0 Standard)                     |       |       |                      |       |
| 5 = Outer coating   | Plastic case. (UL-94V-0 Standard)           |  |   |       |       |                      |       |
| 4   | Atmospheric and Temperature Characteristics | <b>Standard atmospheric conditions.</b><br>Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests is as follows: |   |       |       |                      |       |
|   |   | Ambient temperature:   | 15 to 35°C  |       |       |                      |       |
|   |   | Relative humidity  | 25% to 75%  |       |       |                      |       |
|   |   | Air pressure   | 86 to 106 kPa   |       |       |                      |       |
|   |   | <b>If there may be any doubt on the results, measurements shall be made within the following limits.</b>   |   |       |       |                      |       |
|   |   | Ambient temperature:   | 20°C ± 5°C  |       |       |                      |       |
|   |   | Relative humidity:   | Below 50%   |       |       |                      |       |
|   |   | <b>Operating temperature range</b>   |   |       |       |                      |       |
|   |   | Lowest operating temperature:  | -40°C   |       |       |                      |       |
|   |   | Maximum operating temperature:   | +105°C (case-temperature) with specified voltage-derating   |       |       |                      |       |
| The capacitor can be operated up to 105°C case-temperature (according to the power to be dissipated).<br>The temperature is measured at the hottest point of the case when the capacitor has reached its thermal equilibrium. |   |  |   |       |       |                      |       |
| 5   | Electrical Characteristics                  | <b>All data given at an ambient temperature of 23°C ± 1°C and a relative humidity of 50% ± 2%, unless otherwise specified.</b>                                       |   |       |       |                      |       |
|   |   | Rated temperature:   | +85°C   |       |       |                      |       |
|   |   | Nominal voltage (V <sub>NDC</sub> at 85°C):  | 850V  | 1000V | 1200V | 1600V                | 2000V |
|   |   | Derating ratio of V <sub>NDC</sub> (85° to 105°C)  | 1.5% per °C for V <sub>NDC</sub>                            |       |       |                      |       |
|   |   | Capacitance range:   | 0.33µF to 2.5µF   |       |       |                      |       |
|   |   | Capacitance tolerance:   | ±5% (J), ±10% (K)   |       |       | Measured at 1kHz, 1V |       |
|   |   | Dissipation factor:  | ≤ 0.0005  |       |       | At 1kHz              |       |
|   |   | Self-inductance (L <sub>s</sub> ):   | < 1nH per mm of lead spacing                                |       |       |                      |       |

## TECHNICAL SPECIFICATION

| No.                         | Category                   | Specification  |  |  |
|-----------------------------|----------------------------|--|--|--|
| 5                           | Electrical Characteristics | <b>Insulation resistance between terminals</b>                             |  |  |
|                             |                            | Test conditions:   |  |  |
|                             |                            | Temperature:   | 20°C ± 5°C   |  |
|                             |                            | Relative humidity:   | 60% ± 5%   |  |
|                             |                            | Voltage charge:  | 100V <sub>DC</sub>                                     |  |
|                             |                            | Performance:   | After voltage charge 1 minute                          |  |
|                             |                            |  | ≥ 100GΩ  | For C <sub>R</sub> ≤ 0.33μF  |
|                             |                            | ≥ 300GΩ  | For C <sub>R</sub> > 0.33μF                            |  |
|                             |                            | <b>Test voltage between terminals</b>                                      |  |  |
|                             |                            | 1.5 × V <sub>NDC</sub> applied for 10 sec, at 20°C ±5°C                    |  |  |
|                             |                            | Cut off current:   | 10mA, slow up voltage speed: 100V/sec                  |  |
|                             |                            | Current limiting resistance of 1Ω/V shall be connected to the test circuit |  |  |
|                             |                            | Performance:   | There shall be no dielectric breakdown or other damage |  |
|                             |                            | <b>Test voltage between terminal and case</b>                              |  |  |
|                             |                            | 2000V <sub>AC</sub> (50Hz) applied for 10 sec                              |  |  |
|                             |                            | Performance:   | There shall be no flashover or other damage            |  |
|                             |                            | <b>Maximum repetitive peak voltages</b>                                    |  |  |
|                             |                            | Repetitive surge voltage (V <sub>P</sub> )                                 | Maximum duration within one day                        |  |
|                             |                            | 1.1 × V <sub>NDC</sub>   | 30% on load duration                                   |  |
|                             |                            | 1.15 × V <sub>NDC</sub>  | 30 minutes   |  |
|                             |                            | 1.2 × V <sub>NDC</sub>   | 5 minutes  |  |
|                             |                            | 1.3 × V <sub>NDC</sub>   | 1 minute   |  |
|                             |                            | 1.5 × V <sub>NDC</sub>   | 100 ms   |  |
| <b>Life time expectancy</b> |                            |  |  |  |
| Operating life:             |                            | > 100000h at V <sub>OPDC</sub> and 70°C                                    |  |  |

## TECHNICAL SPECIFICATION

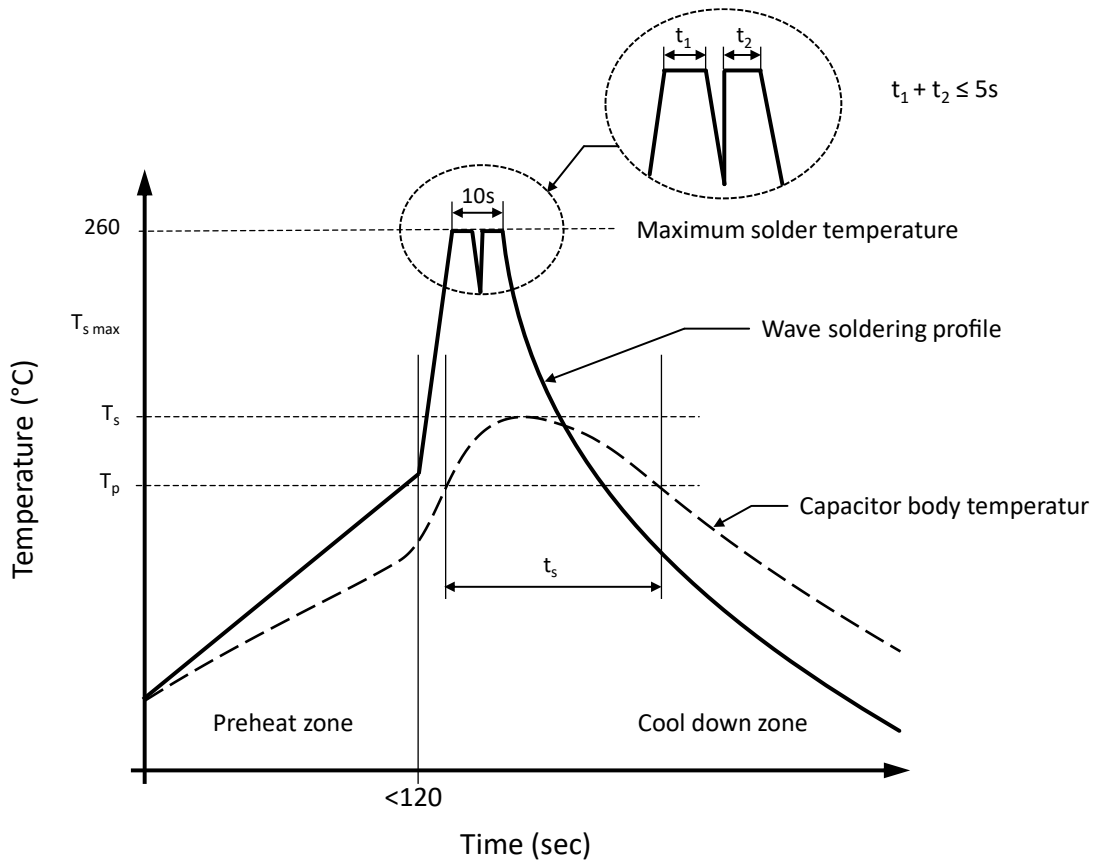
| No. | Category                   | Specification                                 |   |  |
|-----|----------------------------|---|---|--|
|     |                            | Test Item                                     | Conditions  | Performance  |
| 6   | Mechanical Characteristics | Vibration proof (IEC68-2-6)                   | 10Hz to 55Hz: amplitude $\pm 0.35\text{mm}$ or acceleration $98\text{m/s}^2$  | No visible damage  |
|     |                            |   | Test duration: 10 frequency cycles, 3 axes offset from each other by $90^\circ$<br>1 octave/min<br>Visual examination   |  |
| 7   | Endurance Characteristics  | Voltage test between terminal                 | $1.5 \times V_{\text{NDC}}$ at ambient temperature.<br>Duration 60sec<br>Capacitance at 1kHz<br>$\tan \delta$ at 10kHz  | $ \Delta C/C  \leq 0.5\%$<br>Increase of $\tan \delta \leq 1.2$ initial $\tan \delta_0 + 1 \times 10^{-4}$<br>R insulation $\geq 50\%$ of specified values |
|     |                            | Surge discharge test                          | $1.1 \times V_{\text{NDC}}$<br>Number of discharges: 5<br>Time lapse: every 2 min (10min total).<br>Within 5 min after the surge discharge test, the units shall be subjected to a voltage test between terminals<br>Duration 60sec<br>$1.5 \times V_{\text{NDC}}$ at ambient temperature.<br>Capacitance at 1kHz<br>$\tan \delta$ at 10kHz | $ \Delta C/C  \leq 1\%$<br>$\tan \delta \leq 1.2$ initial $\tan \delta_0 + 1 \times 10^{-4}$   |
|     |                            | Change of temperature (IEC68-2-14)<br>Test Nb | Test Nb<br>$T_{\text{MAX}} = 85^\circ\text{C}$<br>$T_{\text{MIN}} = -40^\circ\text{C}$<br>Transition time: 1 h, equivalent to $1^\circ\text{C/min}$<br>5 cycles<br>Capacitance at 1kHz<br>$\tan \delta$ at 10kHz  | $ \Delta C/C  \leq 2\%$<br>Increase of $\tan \delta \leq 150 \times 10^{-4}$   |
|     |                            | Damp heat steady state (IEC68-2-78)           | Test Ca<br>$T_{\text{MAX}} = 40 \pm 2^\circ\text{C}$<br>$\text{RH} = 93 \pm 3\%$<br>Duration 56 days<br>$1.5 \times V_{\text{NDC}}$ at ambient temperature<br>Duration 60sec<br>Visual examination<br>Capacitance at 1kHz<br>$\tan \delta$ at 10kHz   | No puncturing or flashover<br>Self-healing punctures are permitted.<br>$ \Delta C/C  \leq 2.0\%$<br>Increase of $\tan \delta \leq 150 \times 10^{-4}$      |
|     |                            | Self-healing test                             | $1.5 \times V_{\text{NDC}}$<br>Duration 10sec<br>Number of clearings $\leq 5$<br>Clearing = voltage drop of 5 %<br>increase the voltage at 100 V/s till 5 clearings occur with a max. of $2.5 \times V_{\text{NDC}}$ for a duration of 10sec.<br>Capacitance at 1kHz<br>$\tan \delta$ at 10kHz  | $ \Delta C/C  \leq 0.5\%$<br>$\tan \delta \leq 1.2 \times \text{initial } \tan \delta_0 + 1 \times 10^{-4}$  |



## TECHNICAL SPECIFICATION

| No. | Category                  | Specification   |  |   |
|-----|---------------------------|---|--|---|
|     |                           | Test Item   | Conditions   | Performance   |
| 7   | Endurance Characteristics | Thermal stability test under overload conditions  | Natural cooling $T_{AMB} \pm 5^{\circ}\text{C}$<br>$1.21 \times P_{MAX}$<br>$1.1 \times I_{MAX}$<br>( $I_{MAX}$ see specific reference data)<br>Test duration 48h.<br>Measure the temperature every 1.5h during the last 6 h.<br><br>Capacitance at 1kHz<br>tan $\delta$ at 10kHz  | Temperature rise $< 1^{\circ}\text{C}$<br>$ \Delta C/C  \leq 2\%$<br>Increase of tan $\delta \leq 1.2$ initial<br>tan $\delta_0 + 150 \times 10^{-4}$ |
|     |                           | Endurance test between terminals  | Sequence<br>$1.4 \times V_{NDC}$ at $T_{MAX} = 85^{\circ}\text{C}$<br>Duration 250 h<br>$1000 \times$ discharge at $1.4 \times I$ (maximum repetitive peak current in continuous operation)<br>$1.4 \times V_{NDC}$ at $T_{MAX} = 85^{\circ}\text{C}$<br>Duration 250h<br><br>Capacitance at 1kHz<br>tan $\delta$ at 10kHz | $ \Delta C/C  \leq 3\%$<br>Increase of tan $\delta \leq 150 \times 10^{-4}$   |
|     |                           | Destruction test sequence   | At $T_{MAX} = 85^{\circ}\text{C}$  | No puncturing or flashover<br>Self-healing punctures are permitted  |
|     |                           | High DC voltage test  | Switch to high DC voltage = $2 \times V_{NDC}$<br>Duration 5sec  |   |
|     |                           | High AC voltage test  | Switch to high AC voltage = $V_{NDC} / 2\sqrt{2}$<br>Duration 5min   |   |
|     |                           |   | Repeat destruction sequence 3 times.<br>Visual examination   |   |
|     |                           |   |  |   |
| 8   | Storage conditions        | It should be noted that the solderability of the terminals may be deteriorated when stored barely in an atmosphere for a long period.                     |  |   |
|     |                           | It should not be located in particularly high temperature and high humidity, it must submit to the following conditions (Keeping in the original package) |  |   |
|     |                           | Temperature: $5^{\circ}\text{C}$ to $35^{\circ}\text{C}$  |  |   |
|     |                           | Relative humidity: $\leq 70\%$  |  |   |
|     |                           | Storage period: $\leq 12$ months<br>(Following the manufacturing date marked on the label in package bag)   |  |   |
|     |                           | Avoid wetting the capacitor by water, oil, salt and/or poisonous gas.   |  |   |
|     |                           | If used the capacitor that overdue the storage time, it should be test, the characteristics of the capacitor or contact with our technical engineer.      |  |   |

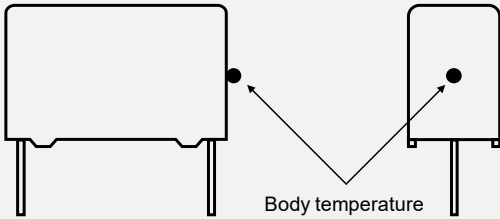
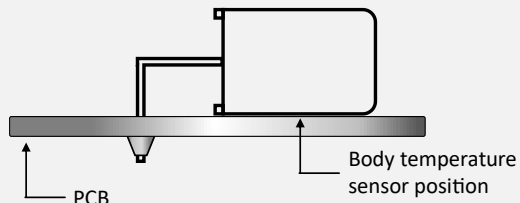
## RECOMMENDED WAVE SOLDERING PROFILE ▲ THT PACKAGE



Capacitor body temperature should follow the description below:

| Profile Features                                     |       | Polypropylene Film Capacitor                           | Polyester Film Capacitor                               |
|--|-------|--|--|
| Capacitor body maximum temperature at preheating     | $T_p$ | $\leq 110^\circ\text{C} / 120 \text{ seconds}$         | $\leq 125^\circ\text{C} / 120 \text{ seconds}$         |
| Capacitor body maximum temperature at wave soldering | $T_s$ | $\leq 120^\circ\text{C} / t_s \leq 45 \text{ seconds}$ | $\leq 150^\circ\text{C} / t_s \leq 45 \text{ seconds}$ |

## DETERMINING THE CAPACITOR BODY TEMPERATURE

| Vertical Mounting  | Horizontal Mounting   |
|--|---|
|  <p>Body temperature sensor position</p> <p>The body temperature sensor position is defined as the highest temperature point around the capacitor body.</p> |  <p>PCB</p> <p>Body temperature sensor position</p> <p>If there is 90 degree bending product, the sensor position shall between product and PCB</p> |

## SOLDERING SUGGESTIONS

When solder a capacitor, heat in soldering is conducted to the element of the capacitor from wire lead and an enclosure, and hence it should be noted that soldering under high temperature and a long period may cause deterioration of breakdown of capacitors. Be sure to solder within the recommended temperature condition range.

### HAND SOLDERING

- a.) Soldering iron top temperature:  $\leq 350^{\circ}\text{C}$
- b.) Soldering time:  $\leq 3\text{sec}$

If re-work or dipping twice is necessary, it should be done after the capacitor returned to the normal temperature. Suggestion time is 24 hours.

THT film capacitors are not suitable for reflow soldering.

When SMD components are used together with film capacitor, the film capacitor should not pass into the SMD adhesive curing oven. The film capacitor should be assembled after the SMD process.

In order to ensure proper conditions for manual or selective soldering, the body (surface) temperature of the film capacitor ( $T_s$ ) must be  $\leq 120^{\circ}\text{C}$ .

## REVISION TABLE

| Revision | Date       | Status          | Notes               |
|----------|------------|-----------------|---------------------|
| 001      | 01/10/2021 | Initial release | Initial publication |
|          |            |                 |                     |
|          |            |                 |                     |
|          |            |                 |                     |
|          |            |                 |                     |
|          |            |                 |                     |

## DISCLAIMER

Except for the written expressed warranties, MGT does not implicitly, by assumption or whatever else, warrant, undertake, promise any other warranty or guaranty for any MGT product.

All information and technical specifications made available by MGT are for guidance only and we reserve the right to change or modify them without prior notice. Unless expressly stated in writing by MGT, we reject any guarantees, obligations, or warranties.

All MGT products with the technical specifications described are suitable for use in certain applications. Operating, production, storage and environmental conditions can have a massive influence on the parameters mentioned in the data sheets, which cause the performance to vary over time.

It is subject to the user's duty of care to design and validate his products in such a way that appropriate measures are taken, such as protective circuits or redundant systems to ensure the safety standards required in the application.

MGT components are not designed or rated for use in life support, rescue, safety critical, military, or aerospace applications where failure or malfunction could result in property or environmental damage, serious injury or death. In the aforementioned cases, please contact us before using MGT products.

In principle, we reserve all rights and MGT's general terms and conditions apply. You can find them on our website [www.mgt.co.com](http://www.mgt.co.com).